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About the Author: . Serope Kalpakjian is a professor emeritus of mechanical and materials engineering at the Illinois Institute of Technology, Chicago. He is the author of *Mechanical Processing of Materials* (Van Nostrand, 1967) and co-author of *Lubricants and Lubrication in Metalworking Operations* (with E.S. Nachtman, Dekker, 1985).

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